

Technical Data Sheet

**Schulblend M/MW UV GRY69320**



Acrylonitrile Styrene Acrylate + PA

**Product Description**

ASA/PA blend with excellent light stability, impact properties and with high heat resistance

**Processing Method**                      Extrusion; Injection Molding

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Volume Flow Rate, (250 °C/5.0 kg)	15	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.11	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield			
(Type 1A, 50 mm/min)	44.0	MPa	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	34.0	MPa	ISO 527-2
Nominal Tensile Strain at Break			
(50 mm/min, Type 1A) - Conditioned	>200	%	ISO 527-2
(50 mm/min, Type 1A)	>100	%	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	1800	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	800	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	21	kJ/m <sup>2</sup>	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	10	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	40	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-20 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
<b>Hardness</b>			
Ball Indentation Hardness, (H 358/30)	95.0	MPa	ISO 2039-1
<b>Thermal</b>			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	135	°C	ISO 306
(A (10N), 50 °C/h)	208	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	56	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	96.0	°C	ISO 75-2/A
<b>Injection Parameters</b>			
Drying Time	4	hr	
Drying Temperature	80	°C	
Processing (Melt) Temp	230 to 270	°C	
Mold Temperature	40 to 80	°C	